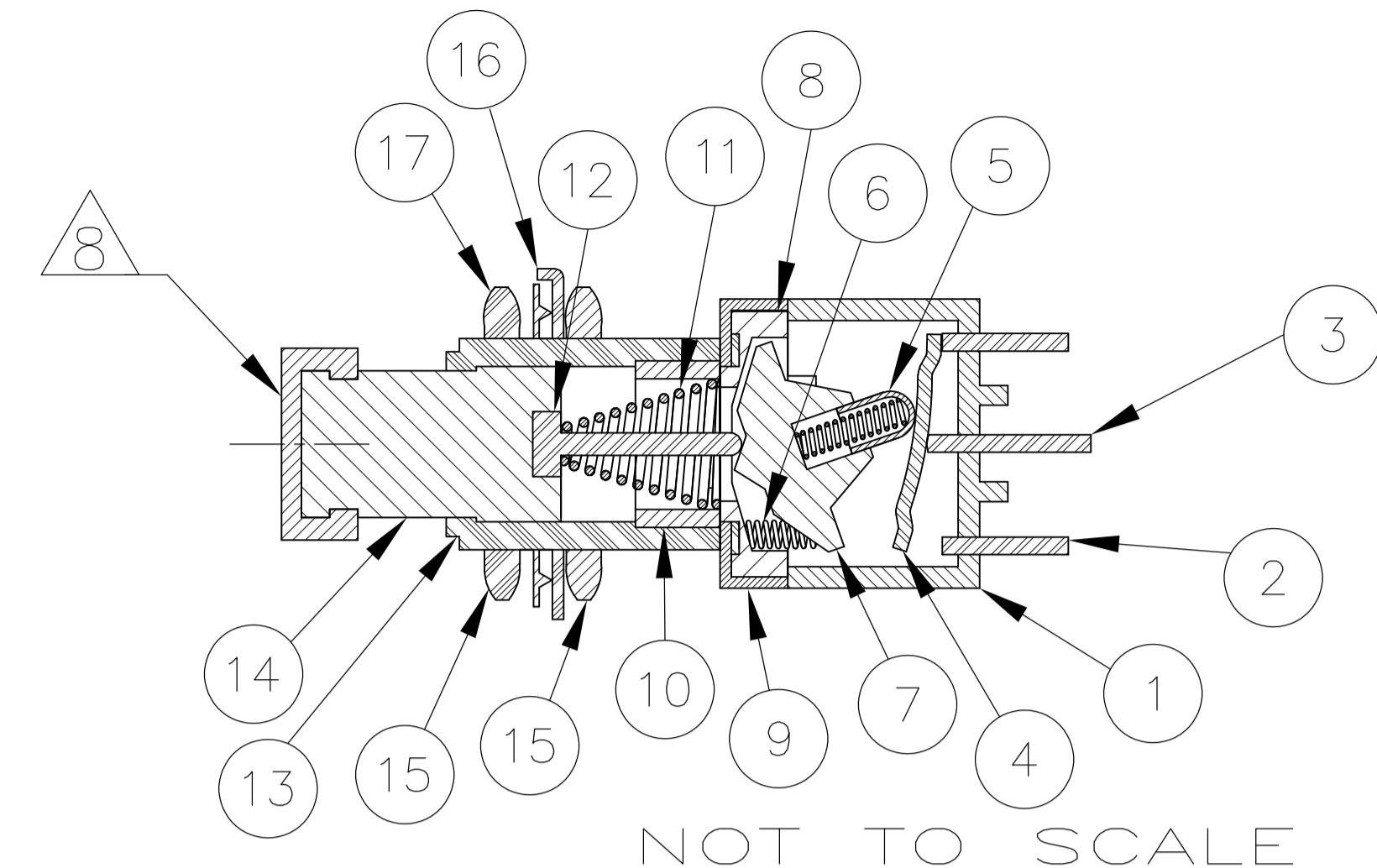


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LOC	DIST	REVISIONS		
P	LTR	DESCRIPTION	DATE	DWN APVD
C		REVISED PER ECO-10-014167	26JUL10	HMR MW

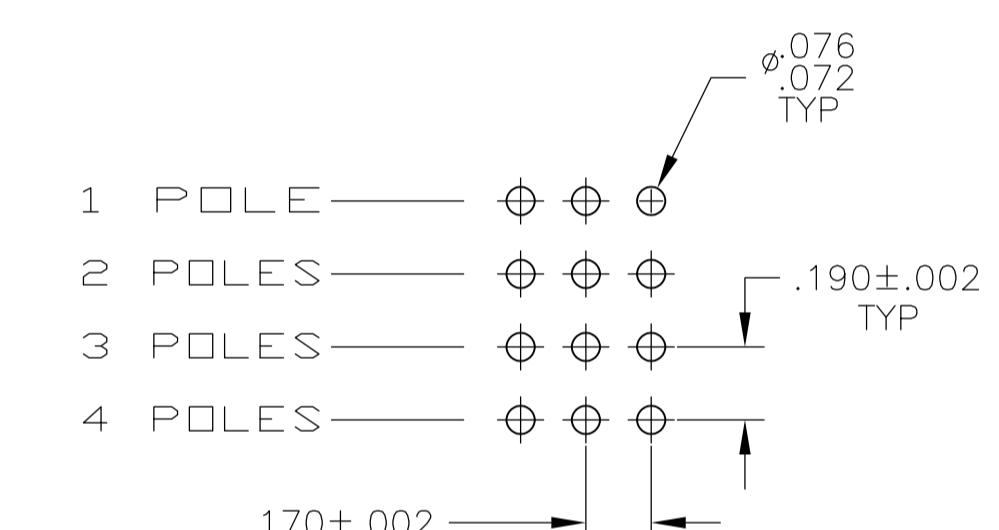
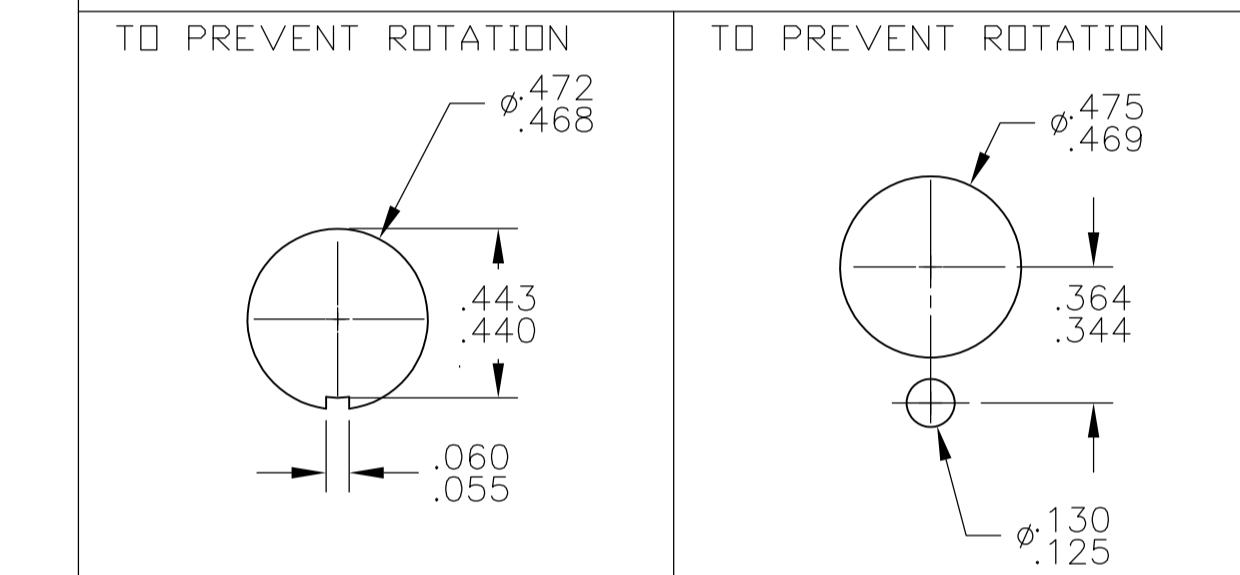
### Materials

No	Component name	Base material	Plating
1	Housing	Diallyl phthalate resin	
2	End terminal	silver clad copper alloy	gold flash
3	Center terminal	copper alloy	gold flash
4	Rocker contact	silver clad copper alloy	gold flash
5	Actuator tip	Phenol resin, UL94 HB	
6	Actuator spring	music wire	
7	Actuator	Phenol resin, UL94 HB	
8	Actuator guide	polymer	
9	Frame	stainless steel 100-77	
10	Retainer/Stopper	polyamid resin	none
11	Plunger spring	music wire	
12	Plunger pin	brass	
13	Bushing	zinc	nickel
14	Plunger	brass	nickel
15	Mounting nuts (2)	brass	nickel
16	Locating ring	cold rolled steel	nickel
17	Internal tooth lockwasher	steel	nickel



Specifications		
<b>Current rating UL &amp; CSA</b>	6A @ 125 VAC (resistive)	
	3A @ 250 VAC (resistive)	
	4A @ 28 VDC (resistive)	
<b>Initial contact resistance</b>	10 milliohms max @ 2-4 VDC, 1A	
<b>Dielectric strength</b>	1,000 megohms min.	
<b>Withstanding voltage</b>	1,500 VAC	
<b>Travel</b>	.140	
<b>Actuation force</b>	.4 to 2 kgf	
<b>Operating temperature</b>	-20C to +85C	
<b>Storage temperature</b>	-40C to +85C	
<b>Contact timing</b>	break before make	
<b>Terminal seal</b>	over molded	
Durability	Parameter	Push on/ Push off
		Momentary
	250 VAC (3A resistive)	30,000
	125 VAC (6A resistive)	30,000
	28 VDC (4A resistive)	30,000

### RECOMMENDED HOLE LAYOUT

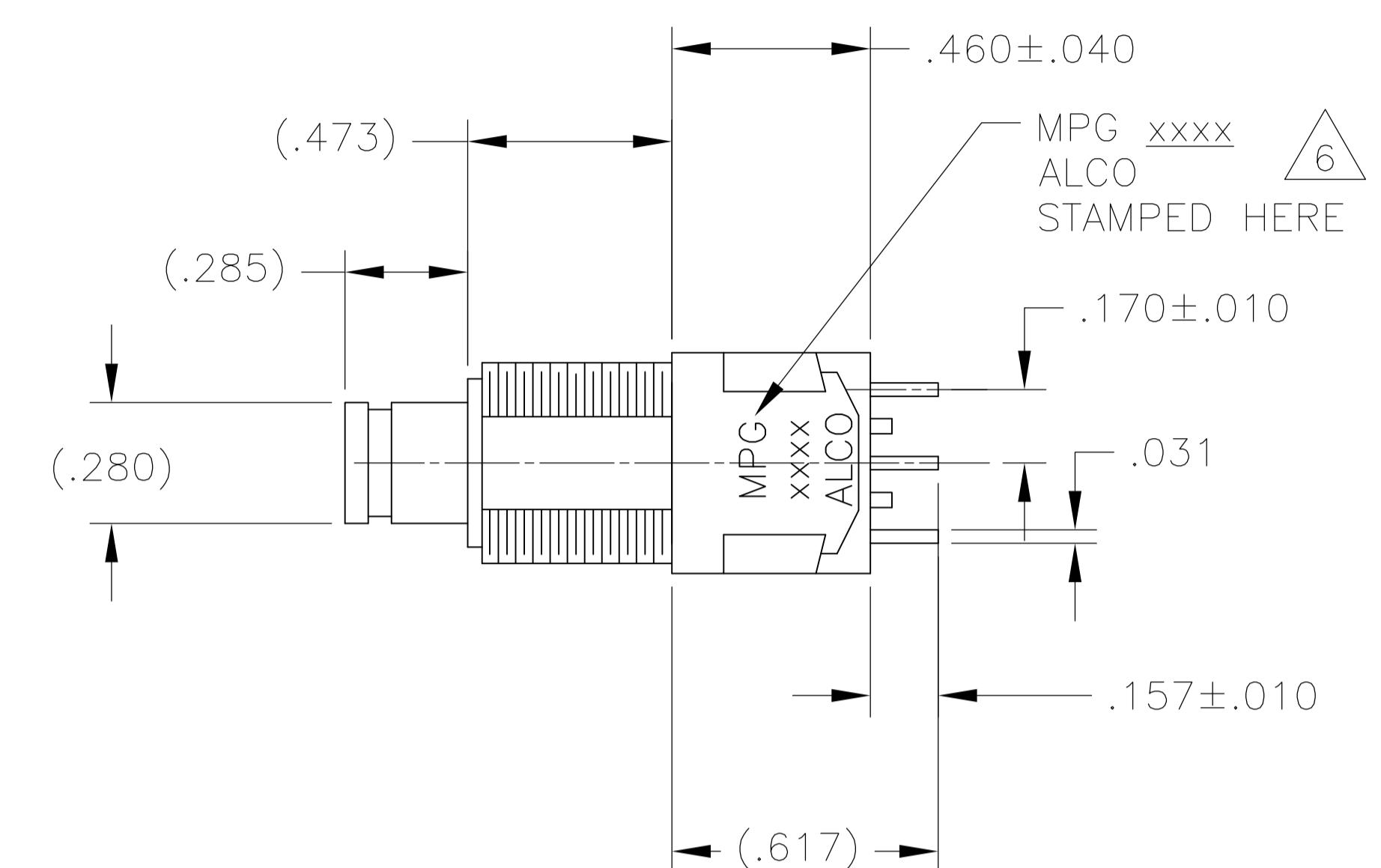


PC BOARD LAYOUT  
PC TERMINAL ONLY

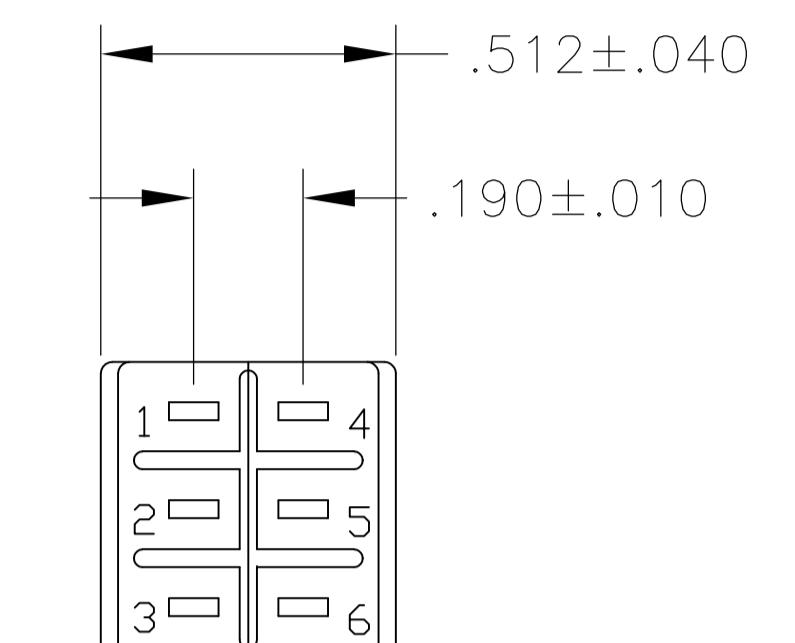
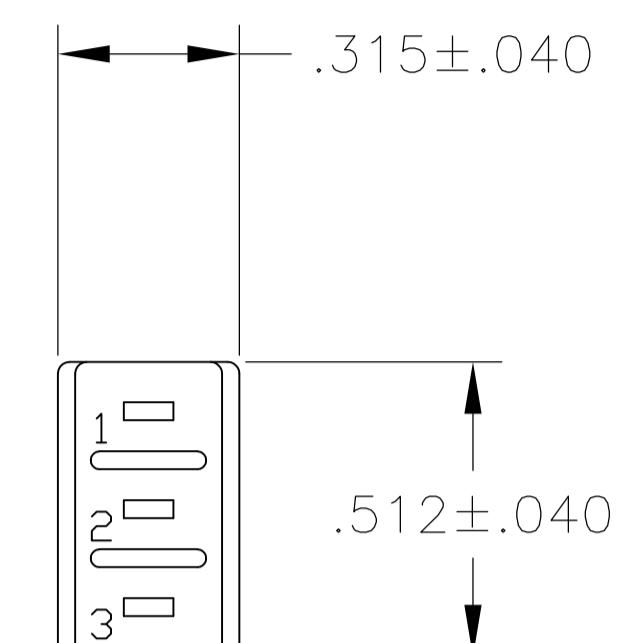
PART NUMBER	Alco P/N	Mark SWITCH	Poles	Throws	Terminal	Function		Connected Terminals	
						MPG 406R	MPG 406N	MPG 306F	MPG 306D
5-1437567-8	MPG406R		4	2	Wire lug	ON	ON	MOM	2-1, 5-4, 8-7, 11-10
5-1437567-7	MPG406N		4	2	Wire lug	ON	ON	MOM	2-1, 5-4, 8-7, 11-10
5-1437567-6	MPG306F		3	2	Wire lug	ON	ON	MOM	2-1, 5-4, 8-7
5-1437567-5	MPG306D		3	2	Wire lug	ON	ON	MOM	2-1, 5-4, 8-7
5-1437567-4	MPG206RPC		2	2	PC	ON	ON	MOM	2-1, 5-4
5-1437567-3	MPG206R		2	2	Wire lug	ON	ON	MOM	2-1, 5-4
5-1437567-2	MPG206NPC		2	2	PC	ON	ON	MOM	2-1, 5-4
5-1437567-1	MPG206N		2	2	Wire lug	ON	ON	MOM	2-1, 5-4
5-1437567-0	MPG106F		1	2	Wire lug	ON	ON	MOM	2-1
4-1437567-9	MPG106D		1	2	Wire lug	ON	ON	MOM	2-1

THIS DRAWING IS A CONTROLLED DOCUMENT.		02MAR09	02MAR09	
		M.BINNEN	M.BINNEN	
		02NOV04	02NOV04	
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		
INCHES		APVD M.ZITTO		
0 PLC	± -	0 PLC	± -	0 PLC
1 PLC	± -	1 PLC	± -	1 PLC
2 PLC	± -	2 PLC	± -	2 PLC
3 PLC	± .012	3 PLC	± .012	3 PLC
4 PLC	± -	4 PLC	± -	4 PLC
APPLICATION SPEC				
MATERIAL FINISH				
WEIGHT				
CAGE CODE		DRAWING NO		RESTRICTED TO
A1 00779		C-4-1437567-9		
CUSTOMER DRAWING				
SCALE 3:1	SHEET 1 OF 3	REV C		

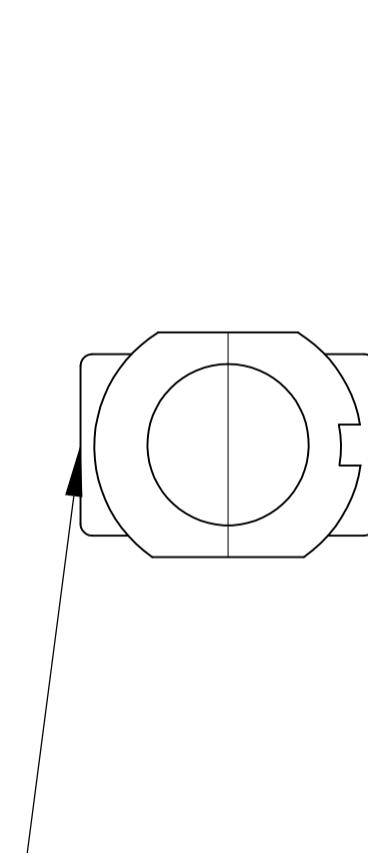
- NOTES:
1. TERMINAL NUMBERS ARE FOR REFERENCE ONLY AND DO NOT APPEAR ON THE SWITCHES.
  2. EACH SWITCH SUPPLIED WITH THE FOLLOWING MOUNTING HARDWARE:  
(2) 15/32-32 UNS-2B HEX NUTS  
(1) INTERNAL TOOTH LOCKWASHER  
(1) LOCATING RING
  3. SWITCHES TESTED TO AND MEET THE REQUIREMENTS OF UL 61058-1A,
  4. PENDING UL CSA RECOGNITION.
  5. WIRE LUG CONTACTS WILL ACCEPT 2 #20 AWG SOLID OR STRANDED WIRES.
  6. MARK SWITCH
  7. ALL MATERIALS AND FINISHES SHALL COMPLY WITH EU DIRECTIVE 2002/95/EC OF 27JAN2003 (ROHS).
  8. BLACK CAP INCLUDED WITH EACH SWITCH IF DIFFERENT COLOR REQUIRED ORDER SEPARATELY DRAWING NUMBER 7-1437627-1



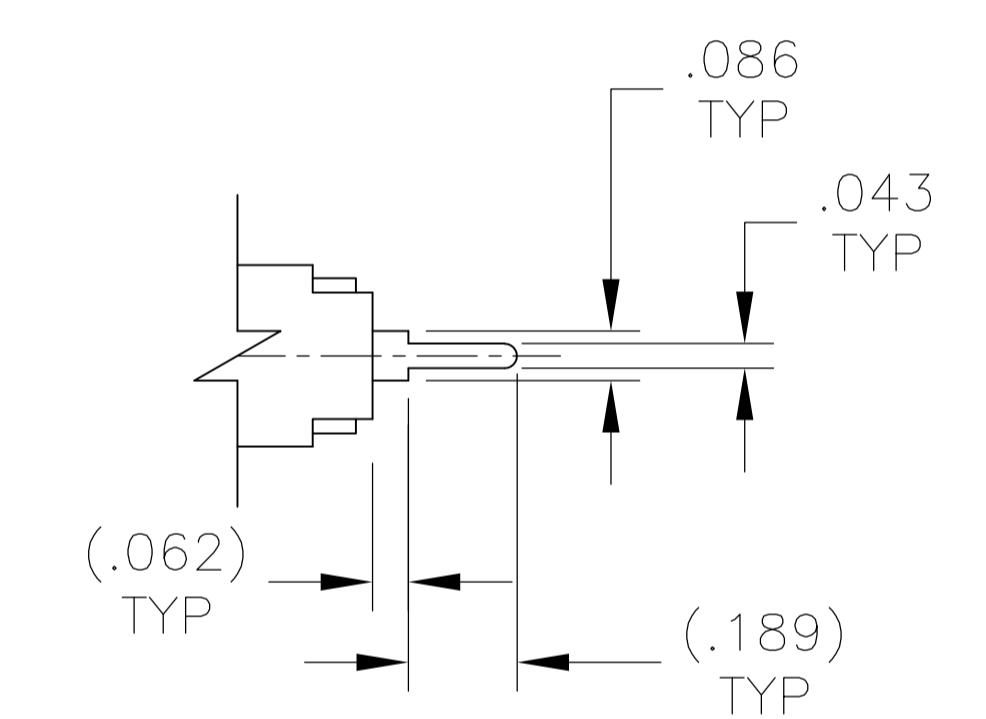
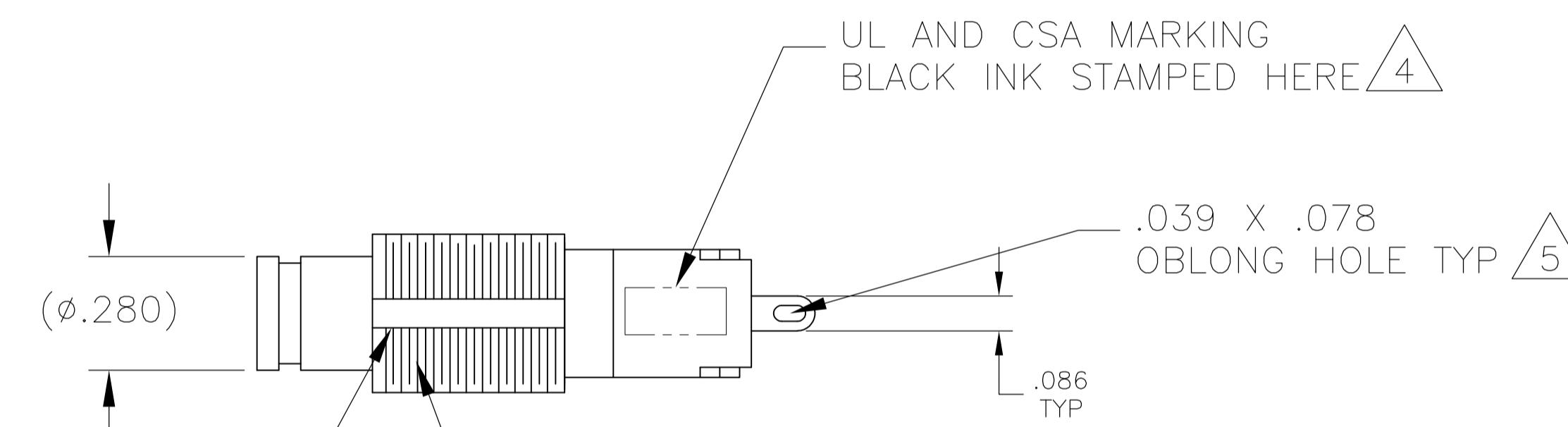
MPG-106



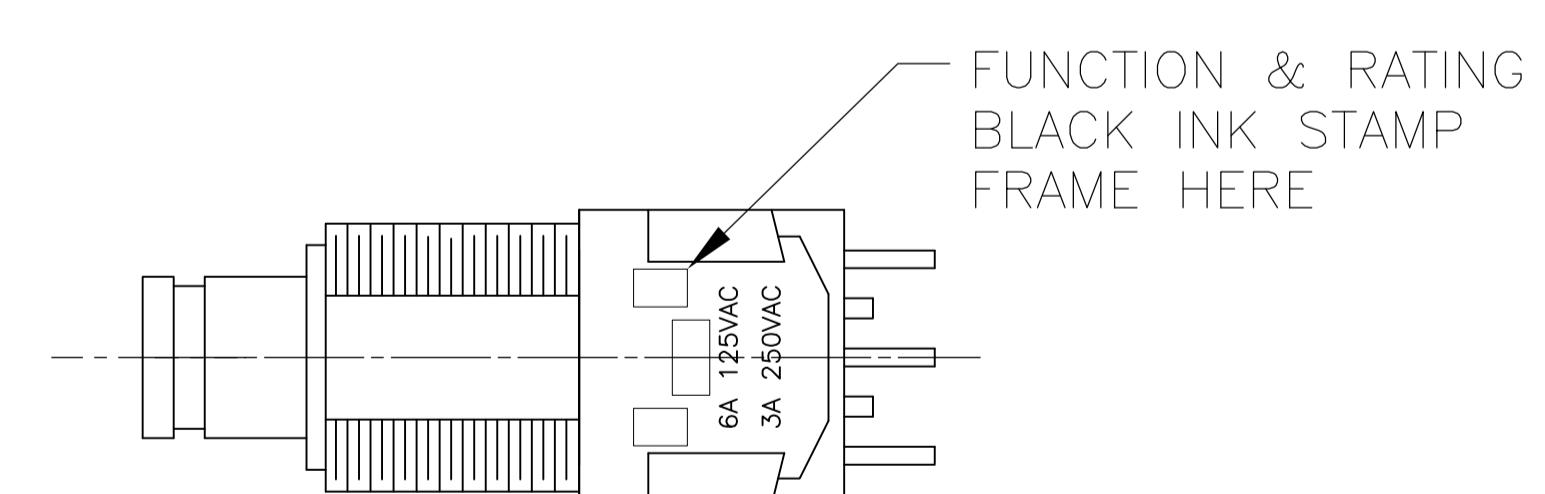
MPG-206



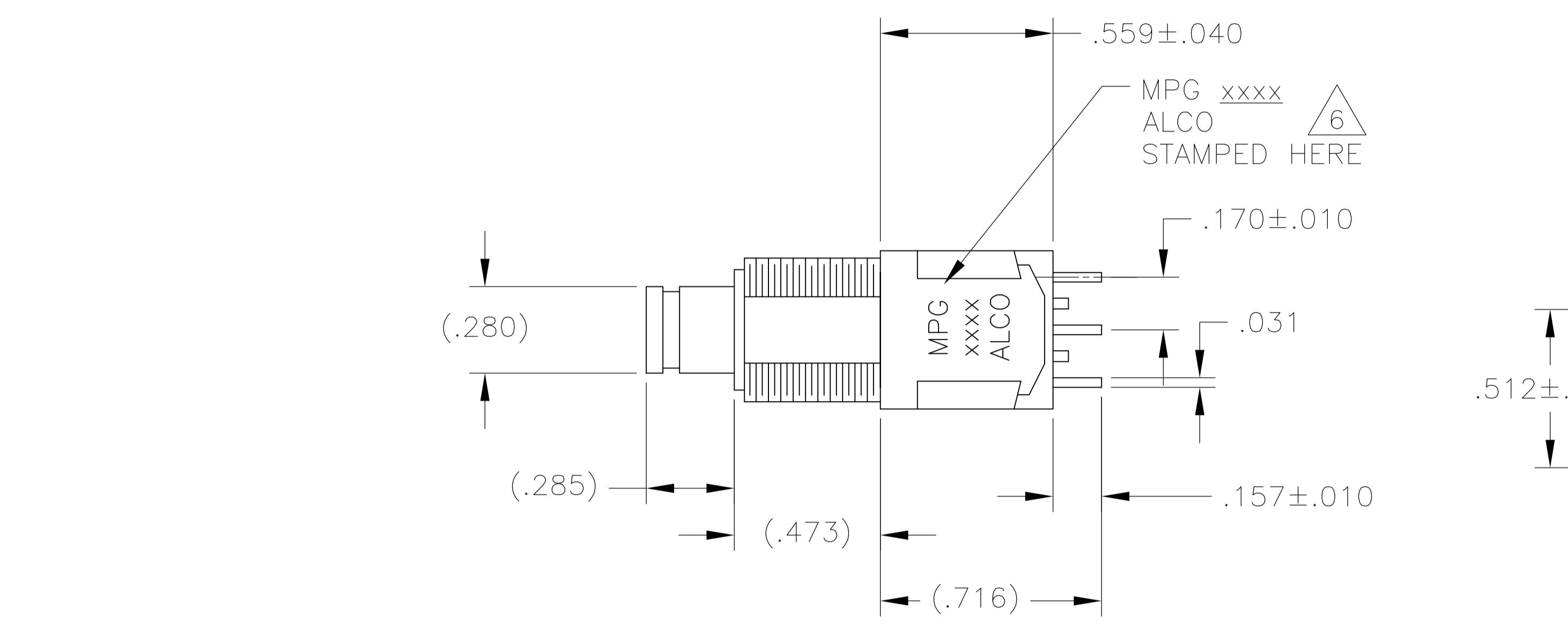
WIRE LUG TERMINAL



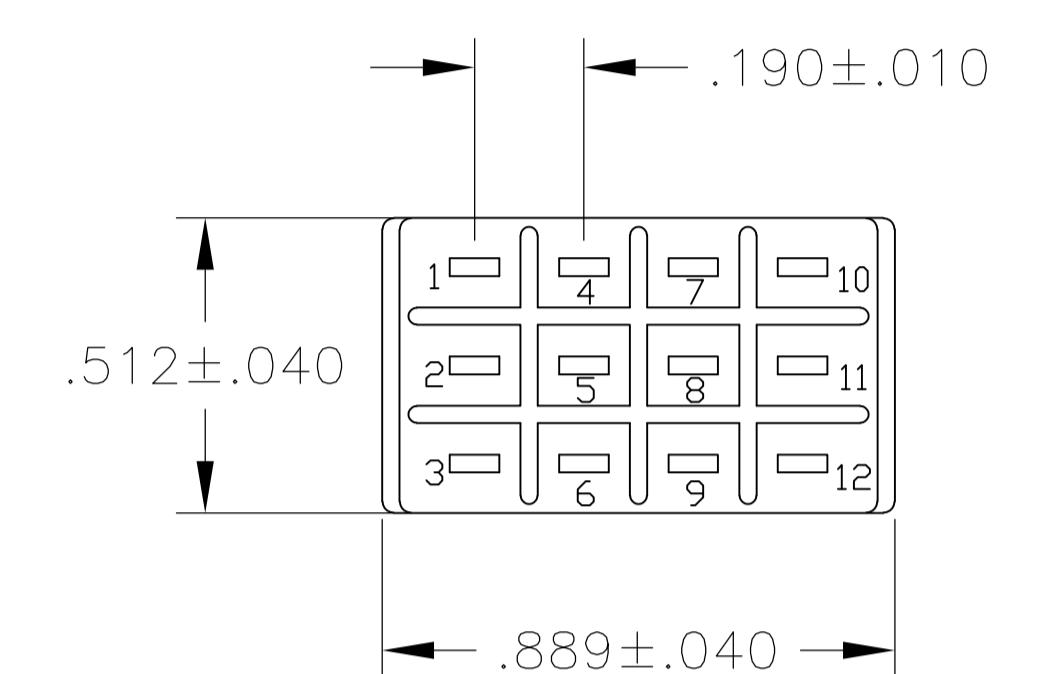
PC TERMINAL



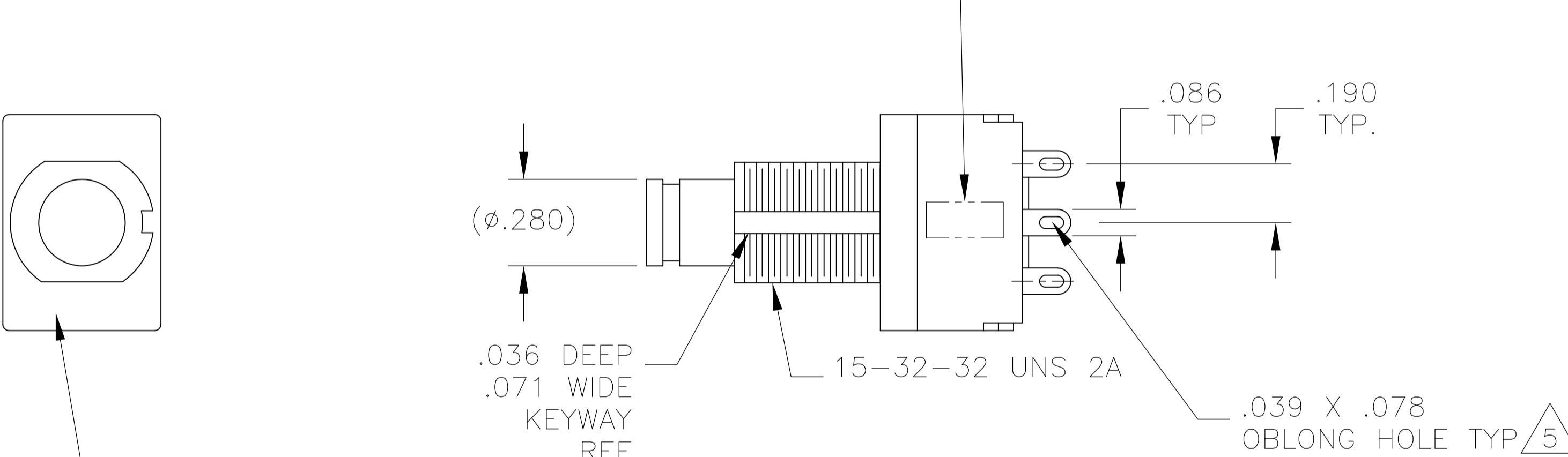
THIS DRAWING IS A CONTROLLED DOCUMENT.		02MAR09 02NOV04 M.BINNEN M.ZITTO	02MAR09 15NOV04 M.ZITTO M.ZITTO	TOLERANCES UNLESS OTHERWISE SPECIFIED:	Tyco Electronics Corporation Harrisburg, PA		
DIMENSIONS: INCHES		APVD 0 PLC 1 PLC 2 PLC 3 PLC 4 PLC 5 PLC	APVD 0 PLC 1 PLC 2 PLC 3 PLC 4 PLC 5 PLC	PRODUCT SPEC APPLICATION SPEC	NAME ALCOSWITCH GREEN SERIES PUSHBUTTON SWITCH, MPG SERIES		
		± -	± -	± .012			
MATERIAL	-	FINISH	-	± -	SIZE	CAGE CODE	DRAWING NO
					A1	00779	C-4-1437567-9
		WEIGHT	-		RESTRICTED TO		
					CUSTOMER DRAWING		
		SCALE	3:1	SHEET	2 OF 3	REV	C



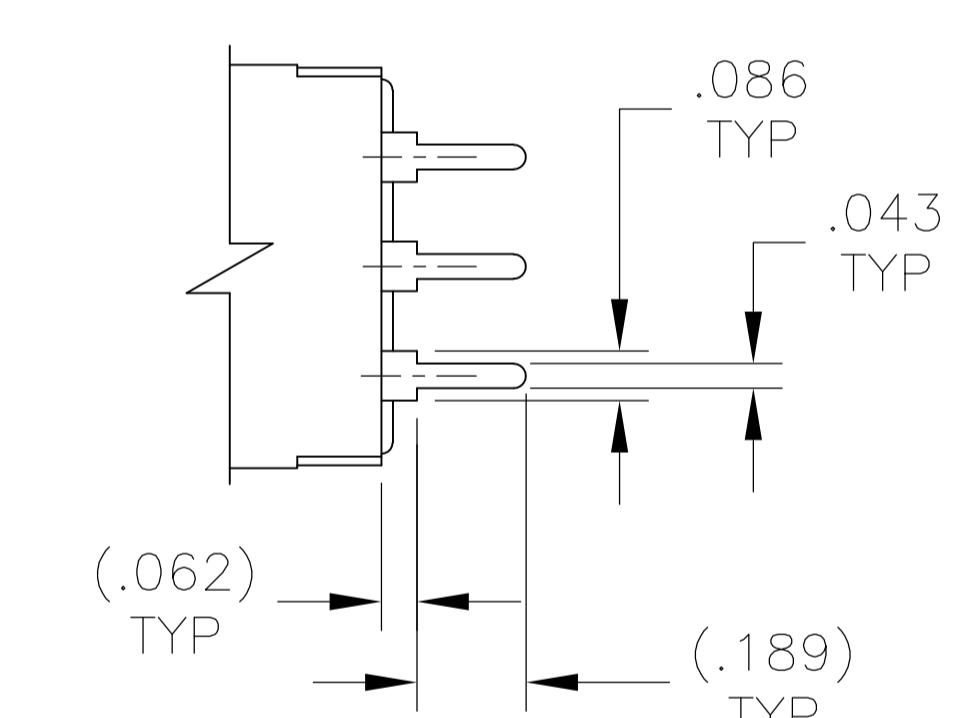
MPG-306



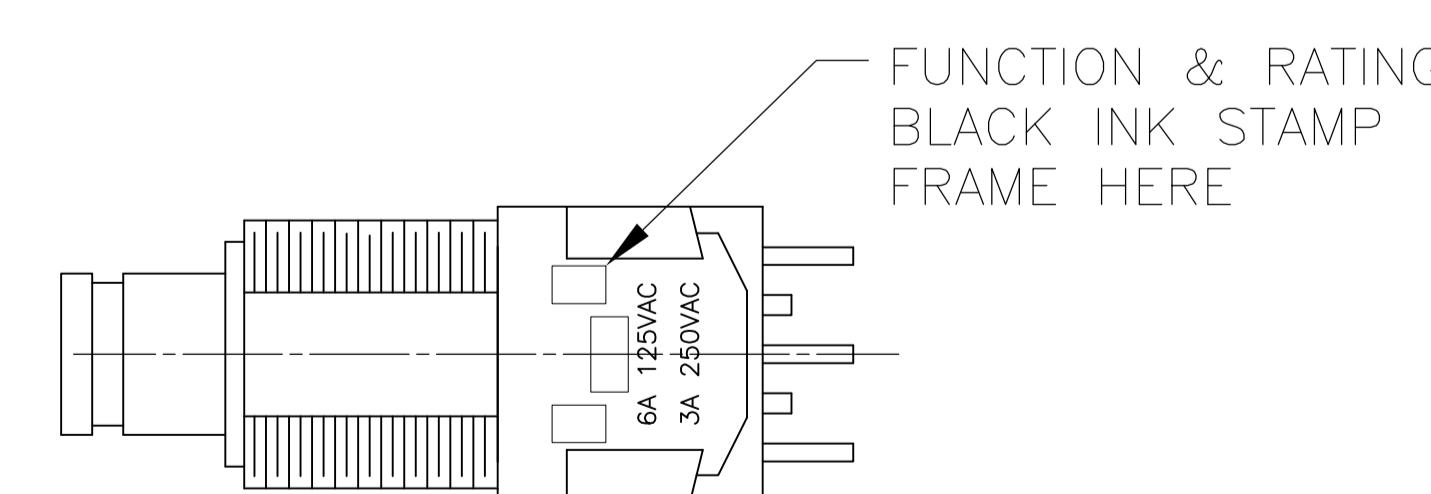
MPG-406



WIRE LUG TERMINAL



PC TERMINAL



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DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		
0 PLC ± -		APVD M.ZITTO		
1 PLC ± -		15NOV04 M.ZITTO		
2 PLC ± -		PRODUCT SPEC		
3 PLC ± .012		APPLICATION SPEC		
4 PLC ± -		—		
MATERIAL —		FINISH —		
FINISHES —		WEIGHT —		
CAGE CODE —		SIZE	CAGE CODE	DRAWING NO
A1 00779		02MAR09	C-4-1437567-9	RESTRICTED TO
CUSTOMER DRAWING		SCALE	3:1	SHEET 3 OF 3 REV C